



| CNC Fräsmaskin  | Typ      | Styrning | Rörelse X-Y-Z     | Maxvikt | Typ            | Not                |
|-----------------|----------|----------|-------------------|---------|----------------|--------------------|
| Unipent 4000    | 5-axlig  | TNC 530  | 1000 x 1000 x 600 | 3000 kg | 5-axlig portal | 64 verk. 12000rpm  |
| Hermle c400     | 5-axlig  | TNC 640  | 850 x 700 x 500   | 600 kg  | 5-axlig portal | 38 verk. 18 000rpm |
| Tajmac ZPS 1210 | Portal   | TNC 530  | 1000 x 800 x 650  | 3000 kg | Portal         | 30 verk. 15000 rpm |
| MAS             | MCV 1016 | TNC 530  | 1016 x 610 x 710  | 700 kg  | Flerop.        | 24 verk. 10000rpm  |
| TOS             | FNG 40   | TNC 355  | 500 x 400 x 500   | 500 kg  | Konv.          |                    |
| TOS             | FNG 40   | TNC 410  | 650 x 450 x 500   | 500 kg  | Konv.          |                    |
| TOS             | FNG 40   | TNC 415  | 500 x 400 x 500   | 500 kg  | Konv.          |                    |
| Röders          | RPM 800  | Röders   | 800 x 600 x 500   | 800 kg  | HSM            | 30 verk.36 000 rpm |
| Huron           | SXA 723  | TNC 530  | 2500 x 750 x 1020 | 3000 kg | Bädd           |                    |

| Trådgnist | Typ      | Styrning | Rörelse X-Y-Z   | Maxvikt | Vinkel | Not  |
|-----------|----------|----------|-----------------|---------|--------|------|
| Sodick    | AG 600 L | Sodick   | 600 x 400 x 350 | 800 kg  | 20 /80 | 4axl |

| Sänkgnist | Typ           | Styrning  | Rörelse X-Y-Z   | Maxvikt | Karstorlek. | Ström | Not |
|-----------|---------------|-----------|-----------------|---------|-------------|-------|-----|
| Ingersoll | Gantry portal | Ingersoll | 850 x 650 x 500 | 2000 kg |             | 90 A  |     |
| Sodick    | AQ 35 L       | Sodick    | 350 x 250 x 250 | 1000 kg |             |       |     |

| Starthålsgnist | Typ | Styrning | Rörelse X-Y-Z   | Maxvikt | Bord    |  |  |
|----------------|-----|----------|-----------------|---------|---------|--|--|
| Sodick         | K1C | Manuell  | 300 x 200 x 220 | 200kg   | 250x250 |  |  |

| Svarv | Typ    | Styrning     | Rörelse X-Y |  |  |  |
|-------|--------|--------------|-------------|--|--|--|
| MAS   | SP 280 | Siemens 840D | 241 x 640   |  |  |  |



| Formspruta    | Typ     | Styrning |  |  | Not                    |
|---------------|---------|----------|--|--|------------------------|
| Krauss Maffei | 130 ton | KM       |  |  | Max skottvikt 180 gram |
| Engel         | 25 ton  | Engel    |  |  |                        |
| Krauss Maffei | 65 ton  | KM       |  |  |                        |
|               |         |          |  |  |                        |

| Metalliseringsmaskin | Typ    |  | Kammarstorlek |  |  |
|----------------------|--------|--|---------------|--|--|
| Plastic Coatings     | PC 200 |  | Ø195          |  |  |
|                      |        |  |               |  |  |

| Märkpress | Typ     | Ton    | Verktygsstorlek |  | Not       |
|-----------|---------|--------|-----------------|--|-----------|
| Reiss     | TUS 600 | 40 ton | 500 x 680 x 750 |  | vaxspruta |
|           |         |        |                 |  |           |

| Mätmaskin | Typ        | Styrning | Rörelse X-Y-Z   | Maxvikt | Not |
|-----------|------------|----------|-----------------|---------|-----|
| Mitutoyo  | Euro M 544 | Manuell  | 800 x 600 x 500 | 1000 kg |     |
|           |            |          |                 |         |     |

| Planslip | Typ        | Styrning | Rörelse X-Y-Z | Maxvikt | Bord      | Not |
|----------|------------|----------|---------------|---------|-----------|-----|
| Elb      | BD 8       | CNC      | 900,600,600   | 1 200   | 1200, 500 |     |
| Delta    | TP 600-300 | Manuell  | 600, 300, 300 | 400     | 600, 300  |     |
|          |            |          |               |         |           |     |

| Rundslip          | Typ  | Styrning | Dubbhöjd | Dubbav. | Not                 |
|-------------------|------|----------|----------|---------|---------------------|
| Johanssons        | 01 U | Manuell  | 105      | 500     | Innersliputrustning |
| Nyberg&Westerberg |      | Manuell  | 125 mm   |         |                     |
|                   |      |          |          |         |                     |

| Verktygsslip | Typ    |  |  |  |  |  |
|--------------|--------|--|--|--|--|--|
| Jungner      | US 450 |  |  |  |  |  |
|              |        |  |  |  |  |  |